

FastPac™ DI875 Flats Inserting System F604 Folder

Operator Guide

International English Edition

SDC593C

21 November 2024

Introduction

Safety

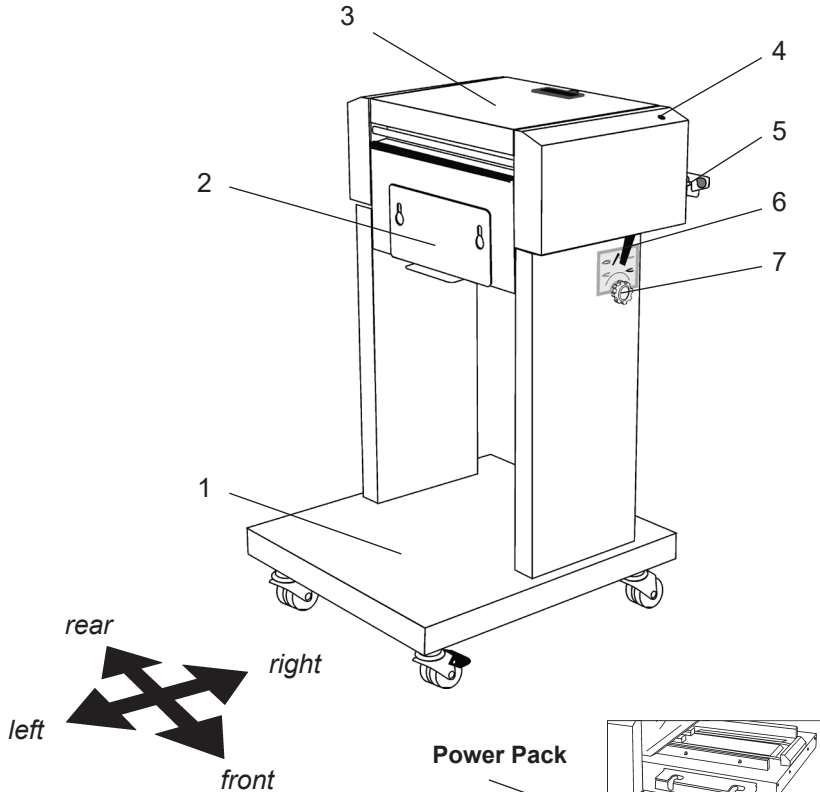
To comply with health and safety standards, operators must observe all local standard safety precautions relating to the operation of office equipment. In particular, DO NOT remove covers from the machine. Refer all servicing to qualified personnel.

Keep hands, jewellery, ties, long hair, etc. away from moving parts.

Getting to know the F604 Folder

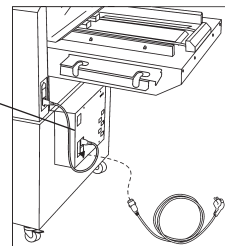
The F604 is a fixed 'Half Fold' folder designed to be used in the DI875 Inserting System.

The illustration below shows the main components of the F604. Please take a few minutes to familiarise yourself with the machine.



- 1 Base
- 2 Docking bracket
- 3 Top cover
- 4 LED indicator
- 5 Docking plate/F610
- 6 Handle – fold or bypass mode
- 7 Fold fine adjustment knob

Power Pack

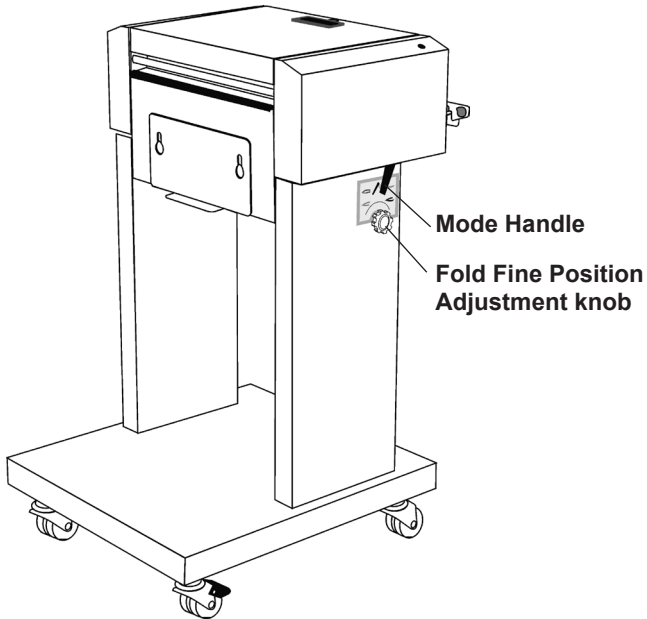


The F604 is powered from the Power Pack mounted on the F610 Inserter.

Setting up the F604 Folder

The F604 Folder has two operating modes, Folding and Bypass. Shift the Handle position to change mode.

To adjust the fold fine position, turn the Adjustment Knob left or right.



Setting up the F601 Booklet Feeder for operation with the F604 Folder

In the F601 menu, go to 'Belt Speed'.

Set the belt speed to 100%.

Diagnostics

When switching on the main power, the Folder will perform a self diagnostics program.

If everything is in order, the green LED will light continuously.

Maintenance

Clean the Rollers with water every 30,000 cycles or earlier if needed.

Troubleshooting

PROBLEM	CAUSE	ACTION
LED is flashing.	The cover is open.	Close Cover.
	The output sensor is covered with paper or dust.	Clear the machine of paper and clean paper dust from sensor.
	Paper jam.	Clear jammed material.

Specifications

Document size, folding:	240 - 310mm Length 200 - 310mm Width
Document size, bypass:	130 - 310mm Length 200 - 310mm Width
Paper Weights:	60 - 140 g/m ²
Max number of sheets to be folded:	Up to 8 single sheets of 80 g/m ²
Max number of sheets to be bypassed:	Up to 10 single sheets of 80 g/m ²
Speed:	Up to 3,600 sets/hour
Paper Orientation:	Portrait
Jam Detection:	Yes
Machine Dimensions:	850mm (H) x 480mm (W) x 530mm (L)
Weight:	51kg
Voltage:	36 volts supplied from F610 power pack.



It is certified that the Folding machine complies with the requirements of the Low Voltage Directive 73/23/EEC and the EMC Directive 89/336/EEC. The product was tested in a typical configuration.

WARNING: This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.



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For Service or Supplies

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